

5/24

DART AEROSPACE LTD	Work Order:	23424
Description: Strut	Part Number:	D2749-3
Drawing: D2749 Rev. B	Qty:	15

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JH	05.05.26	15
2	METAL	Cut blank: 8.75" long Material: 3/4" x 3/4" bar 6061-T6 Batch: M17790 15735 1010346	JH	05.06.04	15
3	HAAS	Machine as per folio D2749-3	JL	05/06/19	15
4	QC	Inspect Level 2	JL	05/06/19	15
5	QC	Inspect Level 8	FE	05.06.19	15
6	METAL	Tumble and Deburr	JL	05/06/19	15
7	METAL	Acid etch and Alodine as per QSI 005 4.1	MM	05.06.20	15
8	QC	Inspect Level 7	JH	05.06.21	15
9	FINISHING	Powder Coat gloss white (4.3.5.1) per QSI 005 4.3	FE	05.06.21	15
10	QC	Inspect Level 3	MM	05.06.21	15
11	STORES	Identify and stock	DL	05/06/23	15
12	EXPEDITING	Close W/O Cost / part: 8.82 545 05/06/24 (15) 8.99	JH	05.06.28	15

Rev	Date	Change	Revised By	Approved
A	99.09.29	Preliminary Issue	EC	
B	99.11.22	Re-format, released	EC	
C	00.05.19	Added inspection level 8, removed P/O for powder coating	EC	

RELEASED

EC 00.05.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

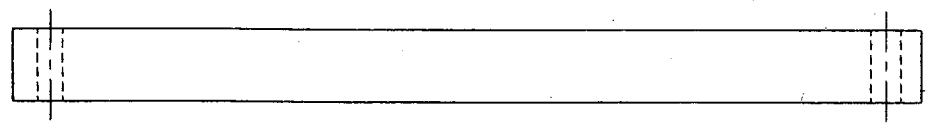
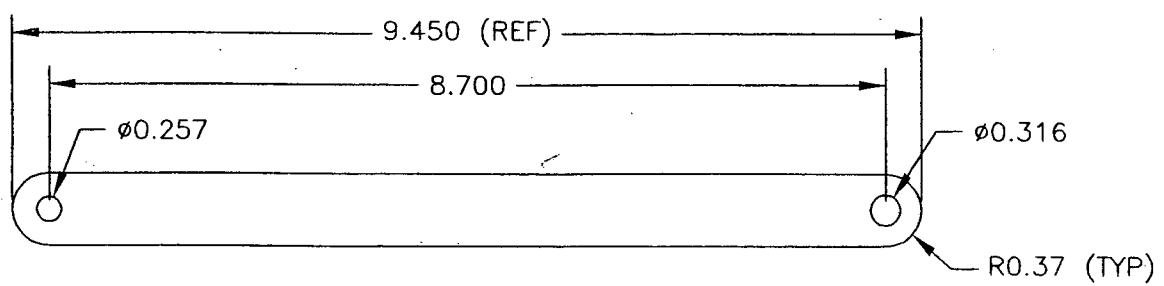
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

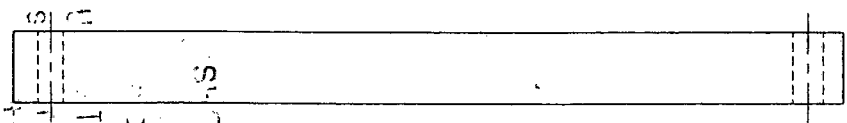
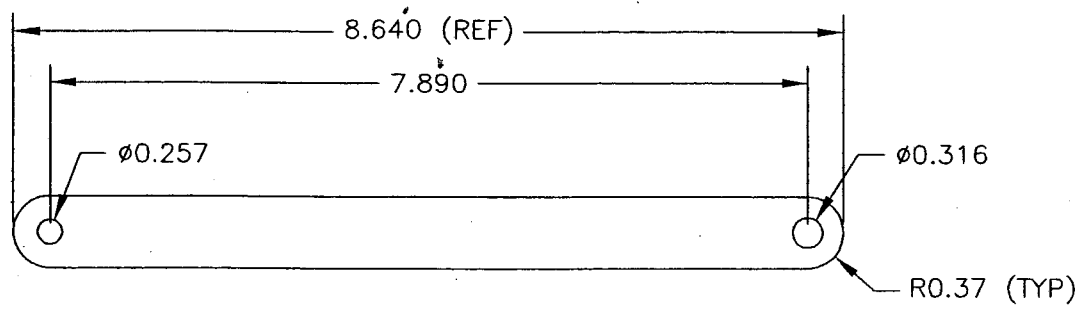


RELEASED
99.10.12 KE

DESIGN	AE	DRAWN BY	AE	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	AE	APPROVED	AE	DRAWING NO. D2749
DATE	99.10.08	TITLE	STRUT	REV. B SHEET 1 OF 2
A	99.09.24	NEW ISSUE		SCALE 1:2
B	99.10.08	REMOVED LIGHTENING HOLES		



2749-1 STRUT



2749-3 STRUT

MATERIAL: 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8) 0.75 X 0.75 BAR
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

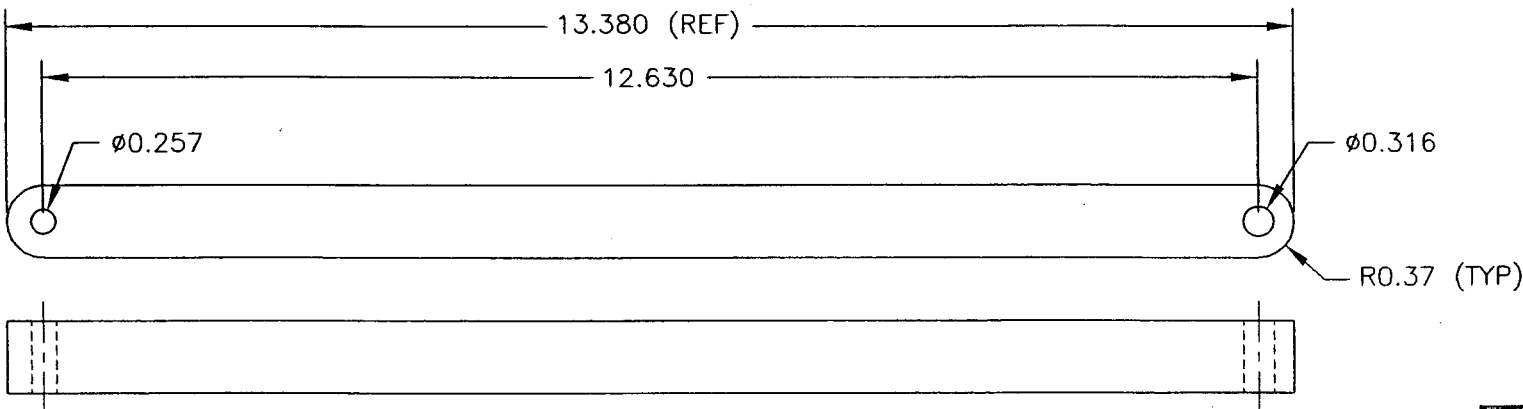
STAMP COPY
FOR TO
DRAWING
IT COPY
HOLD NOTICE

WORK ORDER
NO. 23424

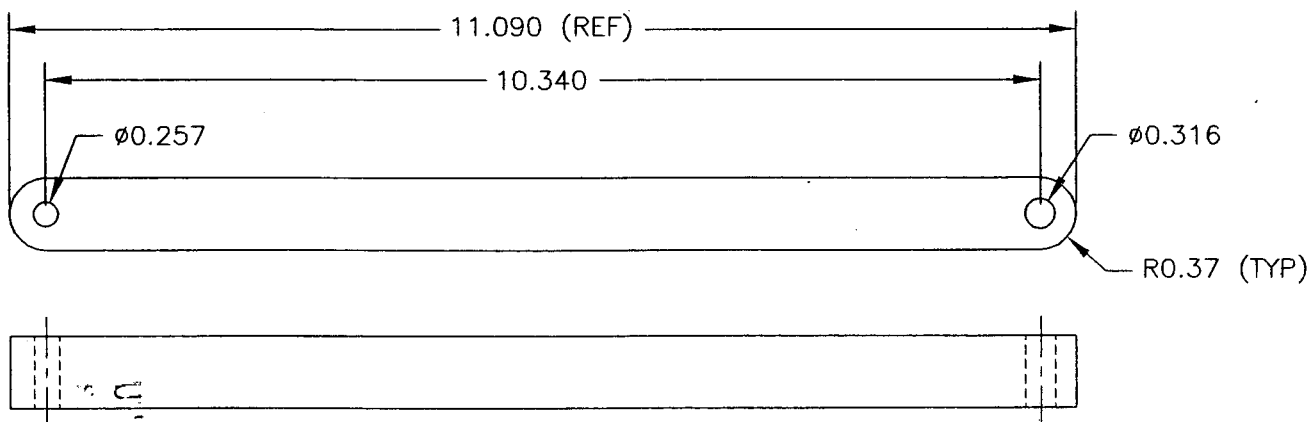


DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. B
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2749	SHEET 2 OF 2
DATE 99.10.08	TITLE STRUT	SCALE 1:2	

RELEASED
99.10.12 KE



2749-5 STRUT



2749-7 STRUT

MATERIAL: 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8) 0.75 X 0.75 BAR
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

SHOP COPY
RETURN TO
ENGINEERING
ORDER
23424

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 25, 2005

03:44 pm

Work Order No : 0023424
Project Name : D2749-3
Project For : WK524
Work Order Type : Main
Main WO Number :
House Part Number : D2749-3
Description : Strut
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 05-24-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00.	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

